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Automatic Steering System for Fruit Farming Tractors

An automatic steering control system was developed for use in fruit farming. Laser and ultrasound sensors scan the plants and use them as a guidance line. A friction-wheel drive on the steering wheel controls the steering, and the steering angle is determined by an ultrasound sensor. In field trials a steering accuracy of ± 10 cm was measured.

Tractors frequently have to be steered in an exact straight line and along rows. This is particularly applicable to fruit farming work, and requires a high degree of concentration, which often leaves no capacity for the checking of tractor-mounted implements and crops [1]. Automatic guidance systems reduce driver stress and allow more relaxed working and a more efficient use of machines and resources [2].

GPS-based guidance systems have limitations when reception is poor or steering has to be guided by the actual crop [3]. This is the case in orchards, e.g. where the trees and hail protection netting interfere with reception. The plants then have to be scanned directly by sensors and the tractor guided alongside.

hough the foliage is not uniform, the trunks make a good guiding line for orientation. Some fruit tree trunks are only 2.5 cm in diameter and can be about 0.5 to 2 m apart, depending on the type of fruit. At a driving speed of 7.2 km/h or 2 m/s, there is 12.5 ms in which to detect a tree. A DataSensor S80 rapid laser sensor (500 Hz scanning frequency) with a wide range (up to 4 m) is used for detection. Several readings are thus taken for each tree and the mean value is calculated.

Trunks cannot be scanned in berry orchards, but the foliage is uniform and makes a good guiding line. Green leaves do not reflect enough red light from the laser sensor, so a Baumer ultrasonic sensor UNDK50 (range 0.5 to 2.5 m) is used here.

Both sensors are mounted to the front hydraulics of the tractor with powerful magnets and can be used alternately (*Fig. 1, left*).

Steering angle sensor
Various sensors to determine the steering angle were tested. A rotary potentiometer mechanically linked to the steering knuckle of the steering axle was unreliable in operation. Alternatively, the steering angle could be determined using the stroke of the hydraulic steering cylinder. The distance to a reflector plate at the piston end is measured by a sensor on the cylinder and converted into the steering angle. The laser sensor used initially was sensitive to sunlight and was exchanged for a Baumer UNDK20 ultrasonic sensor (range 60 to 400 mm) (*Fig.1, centre*).
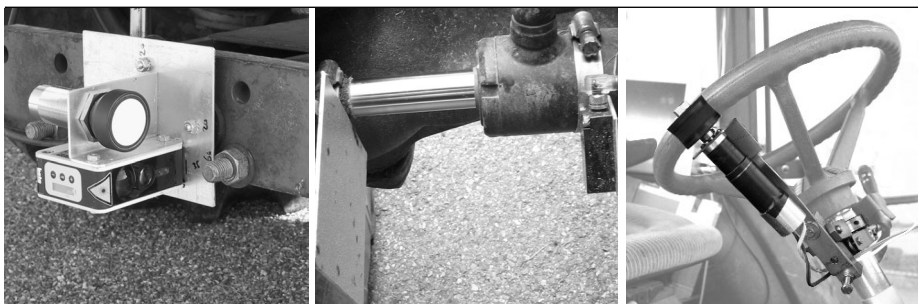

Fig. 1: Left distance sensors (top ultrasonic, bottom laser), centre steering angle sensor, right steering wheel intervention with frictional wheel drive

For universal use, an automatic guidance system should be suitable for applications in fruit farming, viticulture and arable farming, must be easy to retrofit and to move from one tractor to another, and should have a reasonable cost-performance ratio.

Methods

In the initial development stage a control system was designed for fruit farming jobs and mounted to an experimental tractor. The components making up the control system are distance sensors, steering angle sensor, steering drive, software controller and remote control.

Distance sensors
Fruit trees are planted in straight rows. Alt-

Steering drive
The aim was to make the steering drive as simple and uniform as possible and not to interfere with the steering hydraulics.

This was realised by means of a motor via a wheel-and-disc drive acting directly on the steering wheel. The drive is mounted to a hinged spring-steel rocker and can be swung out of the way when not in use (*Fig. 1, right*).

Steering control
Automatic control is assured by DASYlab control software via interface cards on a tablet PC. An additional remote control makes it possible to steer manually by rotary

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control (steering by wire) and to correct the tractor position (deviation to right/left).

Figure 2 shows a block diagram of the control system. It consists of two parts, the steering angle controller and the distance controller.

In automatic steering mode, the distance between the tractor and the orchard row (1) is determined by the (laser or ultrasonic) sensor (2). The actual distance is compared with the target distance (3), a PID controller (4) calculates the target steering angle value from the difference in distance. This desired value is compared (6) with the actual value of the steering angle (5), another PID controller (7) calculates the set value for the engine control (8) on the basis of the difference in steering angle. The steering drive turns the steering wheel (9), thus changing the steering angle (10) and the distance of the tractor from the orchard row (1).

In manual steering mode, the distance controller is turned off and the desired steering angle value is set and regulated directly by the remote control (11).

Results

Tree trunks of ≥2.5 cm in diameter and trees up to 1 m apart were reliably detected with the laser sensor at a speed of up to 1.5 m/s. The tractor could be driven past foliage at up to 1.5 m/s with the ultrasonic sensor. The accuracy of the system was measured by a DataSensor S80 laser sensor on the drawbar and was approx. +/- 10 cm (*Fig. 3*).

Conclusion

The system concept meets present-day requirements for an automatic guidance system. All the components can be moved quickly from one tractor to another, only the mountings are permanently fixed to the vehicle. The flexible design of the controller allows additional sensors such as GPS, mechanical probes or camera systems to be fit-
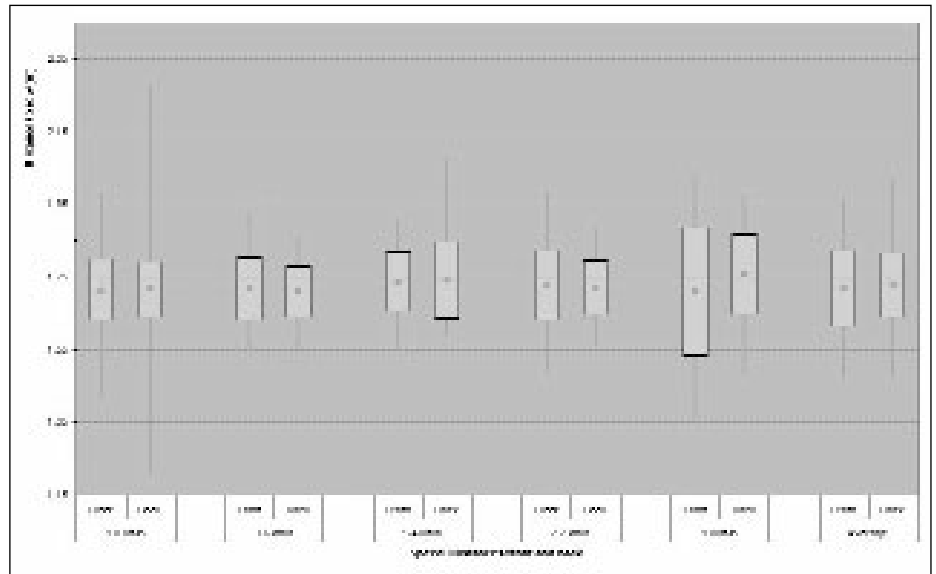

Fig. 3: Mean steering accuracy on the test stretch as a function of speed. Key: horizontal line = set value, dot = mean value, box = variation (mean ± 1 standard deviation), vertical lines = minimum and maximum values

ted, and the range of application to be extended to other crops.

Further development steps need to focus on the optimisation of control algorithms to support alternative mechanical measures for the control of weeds in fruit farming.

Literature

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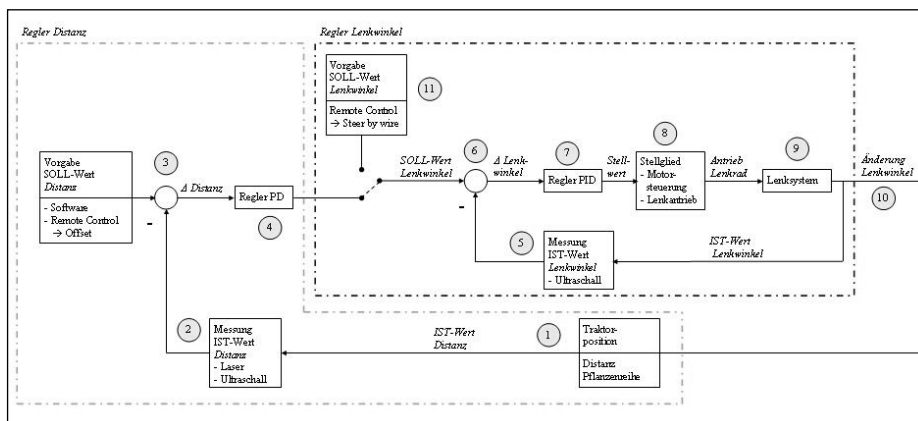
Fig. 2: Block diagram for steering controller